

# OF JACOBS INDUSTRIAL DRILL AND TAP CHUCKS, PARTS AND ARBORS

#### PLAIN BEARING GEARED KEY CHUCKS

(See page 2, Catalog 100)

		List	Uses	
Model	Cap.	Price	Key No.	Mount
0	0-5/32"	\$8.40	KO	TL O
OB, 5/6-24	0-5/32"	8.40	KO	5/16-24
1B, 3/8-24	0-3/16"	7.10	K1	3/8-24
1B, 3/8-24	0-1/4"	7.10	K1	3/8-24
1B, 5/16-24	0-1/4"	7.10	K1	5/16-24
1BS	0-3/16"	7.10	K1	SH 3/8-24
1A	0-1/4"	7.10	K1	1 JT
7	0-1/4"	8.00	K7	2 SH JT
7-1A	0-1/4"	8.00	K7	דע ו
7B, 3/8-24	0-1/4"	8.00	K7	3/8-24
7B, 1/2-20	0-1/4"	8.00	K7	1/2-20
7B, 5/8-11	0-1/4"	8.00	K7	5/8-11
30	0-5/16"	8.60	K30	2 SH JT
30-1A	0-5/16"	8.60	K30	1 JT
30B, 3/8-24	0-5/16"	8.60	K30	3/8-24
30B, 1/2-20	0-5/16"	8.60	K30	1/2-20
2A	0-3/8"	9.10	K2	2 JT
2B, 3/8-24	0-3/8"	9.10	K2	3/8-24
32	0-3/8"	9.35	K32	2 JT
32B, 1/2-20	0-3/8"	9.35	K32	1/2-20
32B, 5/8-16	0-3/8"	9.35	K32	5/8-16
32B, 45/4-16	0-3/8"	9.35	K32	45/64-16
33	5/64-1/2"	9.60	K32	33 JT
3326	5/64-1/2"	9.60	K32	5/8" St. Hole
3333C*	5/64-1/2"	11.10	K32C	33 JT
33B, 3/8-24	5/64-1/2"	9.60	K32	3/8-24
33B, 1/2-20	5/64-1/2"	9.60	K32	1/2-20
33B, 5/8-16	5/64-1/2"	9.60	K32	5/8-16
6A-2A	0-1/2"	11.40	K3	2 JT
6AE	0-1/2"	11.40	К3	EJT
6A-33	0-1/2"	11.40	КЗ	33 JT
633C*	0-1/2"	12.75	КЗС	33 JT
633D**	0-1/2"	12.75	КЗС	33 JT
6B, 1/2-13	0-1/2"	11.40	КЗ	1/2-13
6B, 1/2-20	0-1/2"	11.40	К3	1/2-20
6B, 1/2-24	0-1/2"	11.40	К3	1/2-24
34	0-1/2"	11.40	К3	7L b
34KD***	0-1/2"	12.50	К3	6 JT
34PD****	0-1/2"	12.50	К3	7L 8
34B, 5/8-16	0-1/2"	11.40	К3	5/8-16
34B, 45/4-16	0-1/2"	11.40	К3	45/64-16

## PLAIN BEARING GEARED KEY CHUCKS

		List	Uses	
Model	Cap.	Price	Key No.	Mount
34B, 3/4-16	0-1/2"	\$11.40	К3	3/4-16
3	0-17/32"	13.70	К3	3 JT
3A	1/8-5/8"	13.70	К3	3 JT
3AE	1/8-5/8"	13.70	К3	EJT
3KD***	1/8-5/8"	14.80	К3	3 JT
3PD****	1/8-5/8"	14.80	K3	3 JT
3B, 5/8-11	1/8-5/8"	13.70	K3	5/8-11
3B, 5/8-16	1/8-5/8"	13.70	K3	5/8-16
3B, 45/4-16	1/8-5/8"	13.70	К3	45/64-16
3B, 3/4-16	1/8-5/8"	13.70	K3	3/4-16
36	3/16-3/4"	17.10	K4	3 JT
36B, 5/8-16	3/16-3/4"	17.10	K4	5/8-16
36B, 3/4-16	3/16-3/4"	17.10	K4	3/4-16
36E	3/16-3/4"	17.10	K4	EJT
37KD***	1/4-13/16"	18.00	K4	3 JT -
37PD****	1/4-13/16"	18.00	K4	3 JT

- \* Equipped with Threaded Locking Collar 11/16-20 Thread.
- \*\* Equipped with Threaded Locking Collar 11/4-12 Thread.
- \*\*\* Equipped with Positive Drive Slot.
- \*\*\*\* Equipped with Positive Pin Drive.

### BALL BEARING GEARED KEY SUPER CHUCKS

(See page 4, Catalog 100)

20N	3/8-1"	36.75	K5	5 JT
18N	1/8-3/4"	26.75	K4	4 JT
16N	1/8-5/8"	19.25	K4	3 JT
14N	0-1/2"	16.25	К3	3 JT
11N	0-3/8"	12.00	K32	2 JT
81/2N	0-1/4"	\$10.25	K30	2 SH JT

## **HEADSTOCK CHUCKS**

(See page 5, Catalog 100)

55B, 1-8	0-17/32"	\$18.50	K3	1-8
56B, 1-10	0-17/32"	18.50	K3	1-10
58B, 11/2-8	1/8-5/8"	23.25	К3	11/2-8
59B, 11/2-8	3/16-3/4"	27.75	K4	11/2-8
75A	1/4-3/4"	15.50	К3	3 JT
100CR	1/4-3/4"	16.75	Keyless	3 JT
COMMUTATO	R KIT			
(includes 10	OCR and 75A	Chucks with 2	MT Arbors)	\$33.00

## SINGLE PURPOSE CHUCKS

For Prices See Bulletin 62-S

**MULTI-CRAFT CHUCKS** For Prices See Bulletin 59-MC

### THE JACOBS MANUFACTURING COMPANY

West Hartford 10, Connecticut, U. S. A.

## RUBBER-FLEX TAP CHUCKS

(See page 8, Catalog 100)

Mount
1 JT
1 JT
2 SH JT
1 JT
2 SH JT
/8" Sq. Hole
2 JT
6 JT
8" Sq. Hole
2 JT
6 JT
2" Sq. Hole
-

### IMPACT KEYLESS CHUCK

(See page 10, Catalog 100)

		List	
Model	Capacity	Price	Mount
610-61	0-1/4"	\$21.00	3/8-24

## ALBRECHT KEYLESS CHUCKS

(See Catalog 62-AC)

	(2ee	Catalog 02-A	C)	
Model	Capacity	List Price	Mount	Reconditioned Charge List Price
15 JO	0-1/16"	\$15.75	O JT	\$ 7.00
30 JO	0-1/8"	16.00	O JT	7.00
30 J1	0-1/8"	16.00	1 JT	7.00
30 5/16-24	0-1/8"	16.00	5/16-24	7.00
50 J1	0-3/16"	16.25	1 JT	7.00
50 5/16-24	0-3/16"	16.25	5/16-24	7.00
65 J1	0-1/4"	17.50	1 JT	7.75
65 5/16-24	0-1/4"	17.50	5/16-24	7.75
65 3/8-24	0-1/4"	17.50	3/8-24	7.75
65 1/2-20	0-1/4"	17.50	1/2-20	7.75
80 J2	0-5/16"	18.50	2 SH JT	8.25
80 3/8-24	0-5/16"	18.50	3/8-24	8.25
80 1/2-20	0-5/16"	18.50	1/2-20	8.25
100 J33	0-3/8"	20.00	33 JT	8.75
100 J2	0-3/8"	20.00	2 JT	8.75
100 1/2-20	0-3/8"	20.00	1/2-20	8.75
100 5/8-16	0-3/8"	20.00	5/8-16	8.75
130 J33	1/32-1/2"	21.50	33 JT	9.50
130 J2	1/32-1/2"	21.50	2 JT	9.50
130 J6	1/32-1/2"	21.50	6 JT	9.50
130 1/2-20	1/32-1/2"	21.50	1/2-20	9.50
130 5/8-16	1/32-1/2"	21.50	5/8-16	9.50
130 3/4-16	1/32-1/2"	21.50	3/4-16	9.50
160 J6	1/8-5/8"	24.50	6 JT	10.75
160 3/4-16	1/8-5/8"	24.50	3/4-16	10.75
Note: For Albr	echt chuck par	ts, see Catalo	og 62-AC.	

## STAINLESS STEEL CHUCKS

Model	Cap.	List Price	Uses Key No.	Mount
0	0-5/32"	\$11.25	KOM	O JT
OB, 5/16-24	0-5/32"	11.25	KOM	5/16-24
1A	0-1/4"	10.25	K1M	1 JT
1B, 3/8-24	0-1/4"	10.25	KIM	3/8-24
1B, 5/16-24	0-1/4"	10.25	KIM	5/16-24

## KEYS FOR PLAIN BEARING AND BALL BEARING SUPER CHUCKS

(See pages 3 and 4 of Catalog 100)

List Price	Key No.	List Price
\$ .50	кзо	\$ .65
.50	К32	.70
.70	К32С	.70
.80	K4	1.15
.80	K5	2.30
.60	KOM (stainless)	.75
.70	K1M (stainless)	.75
	Price \$ .50 .50 .70 .80 .80	Price         Key No.           \$ .50         K30

# RUBBER-FLEX®KEY HOLDERS

(See page 3, Catalog 100)

Key Holder No.	Fits Keys	List Price
A	KO, K1, K7	\$ .30
В	K30, K2, K32	.30
C	К3	.30

## CHUCK REMOVAL WEDGES

(See page 14, Catalog 100)

Set No.	List Price	Fits Chucks
1	\$ .50	Nos. 0, 1A, 7-1A, 30-1A
2	.50	Nos. 7, 2A, 30, 32, 81/2N, 11N, 6A-2A
3	.50	Nos. 3AE, 6AE, 36E, 75A, 100CR, 3, 3A, 36, 14N, 16N
6	.50	Nos. 6A-33, 33, 34
3	.50	Nos. 3AE, 6AE, 36E, 75A, 100CR, 3, 3A, 36, 14N, 161

## IMPACT KEYLESS CHUCK PARTS

(See page 10, Catalog 100)

Part No.	List	Price	Part No.		List Price
AD610-61	Adapter	\$3.40	B610	Body	\$6.00
RR610	Snap Ring	.30	TS610	Coil Spring	.30
CP610	Cover Plate	.90	T610	Thrust Plug	1.30
CS610	Clock Spring	.90	J610	Collet	3.25
\$610	Impact Sleeve	3.00	N610	Nose	2.30

# COMPLETE PARTS PRICE LIST OF JACOBS INDUSTRIAL CHUCKS

					Catalog 100)				
Chuck Models	Jaws & Nuts	List Price	Sleeves	List Price	Chuck Models	Jaws & Nuts	List Price	Sleeves	List Price
O, OB	UO	\$4.25	SO	\$1.40	3333C	U33	\$4.25	532	\$1.55
1A, 1B	U1	3.25	\$1	1.25	34, 34B, 34KD, 34PD	U34	4.65	534	2.00
2A, 2B	U2	3.60	S2	1.40	36, 36E, 36B	U36	6.80	\$36	3.25
3 (11/22 Cap)	U3R	5.30	S3	2.45	37KD, 37PD	U37	6.80	\$36	3.25
3A, 3AE, 3B, 3KD, 3PD	U3	5.30	S3	2.45	55B	U3R	5.30	\$3	2.50
6A-33, 6AE, 6A-2A, 6B	U6	4.65	S6	2.00	56B	U3R	5.30	53	2.50
633C, 633D	U6	4.65	S6	2.00	58B	U3		53	
7, 7-1A, 7B	U7	3.25	S7	1.35			5.30		2.50
30, 30-1A, 30B	U30	3.60	\$30	1.35	59B	U36	6.80	\$36	3.25
32, 32B	U32	3.60	532	1.55	75A	U75	5.30	53	2.50
33, 33B, 3326	U33	4.25	532	1.55	100CR	U100	5.30	\$100	2.50

			BALL BEARI	NG SUPER C	HUCK PARTS			
			(See	page 4, Catalog	100)			
Chuck Model	Keys	List Price	Jaws & Nuts	List Price	Sleeves	List Price	Thrust Race & Balls	List Price
81/2N	K30	\$ .65	U81/2N	\$4.25	S81/2N	\$1.40	T81/2N	\$ .90
11N	K32	.70	Ulin	5.00	S11N	2.00	TIIN	1.10
14N	К3	.80	U14N	6.40	S14N	2.80	T14N	1.25
16N	K4	1.15	U16N	7.85	\$16N	3.35	T16N	1.65
18N	K4	1.15	U18N	9.90	S18N	5.00	T18N	2.15
20N	K5	2.30	U20N	13.50	S20N	7.00	T20N	3.25

					- 1	(See page	9, Catalo	g 100)						
Chuck Model	Body	List Price	Nut	List Price	Collet	List Price	Back Jaws	List Price	Nut Wrench	List Price	Body Wrench	List Price	Hex Key	List Price
400-01	B40001	\$7.00	N400	\$2.35	J400	\$3.70	U400	\$1.95	K400N	\$1.00	K400B	\$1.00	K59	\$ .10
420-01	B42001	7.65	N421	2.90	J420	3.90	U420	2.30	K420N	1.25	K420B	1.00	K60	.10
420-02	B42002	7.65	N421	2.90	J420	3.90	U420	2.30	K420N	1.25	K420B	1.00	K60	.10
421-01	B42101	7.65	N421	2.90	J421	3.90	U420	2.30	K420N	1.25	K420B	1.00	K60	.10
421-02	B42102	7.65	N421	2.90	J421	3.90	U420	2.30	K420N	1.25	K420B	1.00	K60	.10
421-J8	B421J8	7.65	N421	2.90	J421	3.90	U420	2.30	K420N	1.25	none	-	K60	.10
440-02	B44002	9.00	N441	3.20	J440	4.10	U440	2.50	K440N	1.25	K420N	1.25	K61	.10
440-06	B44006	9.00	N441	3.20	J440	4.10	U440	2.50	K440N	1.25	K420N	1.25	K61	.10
440-J10	B440J10	9.00	N441	3.20	J440	4.10	U440	2.50	K440N	1.25	none	_	K61	.10
441-02	B44102	9.00	N441	3.20	J441	4.10	U440	2.50	K440N	1.25	K420N	1.25	K61	.10
441-06	B44106	9.00	N441	3.20	J441	4.10	U440	2.50	K440N	1.25	K420N	1.25	K61	.10
441-J9	B441J9	9.00	N441	3.20	J441	4.10	U440	2.50	K440N	1.25	none	_	K61	.10

			ні-те		UCK PART	S (KEYLES:	5)			
Chuck Model	Adapter	List Price	Collet	List Price	Thrust Plug	List Price	Body	List Price	Nose	List Price
650	AD650-61	\$4.20	J650	\$3.50	T650	\$1.25	B650	\$5.00	N610	\$2.40
650	AD650-64	4.20	J650	3.50	T650	1.25	B650	5.00	N610	2.40
650	AD650-01	4.20	J650	3.50	T650	1.25	B650	5.00	N610	2.40
650	AD650-S2	4.20	J650	3.50	T650	1.25	B650	5.00	N610	2.40
660	AD660-61	5.00	J660	4.25	T660	1.60	B660	6.00	N660	2.75
660	AD660-64	5.00	1660	4.25	T660	1.60	B660	6.00	N660	2.75
660	AD660-S2	5.00	J660	4.25	T660	1.60	B660	6.00	N660	2.75
670	AD670-02	5.75	J670	4.75	T670	1.85	B670	7.00	N670	3.35
670	AD670-64	5.75	J670	4.75	T670	1.85	B670	7.00	N670	3.35
670	AD670-68	5.75	J670	4.75	T670	1.85	B670	7.00	N670	3.35
680	AD680-06	5.75	J680	5.50	T670	1.85	B680	7.00	N670	3.35
680	AD670-64	5.75	J680	5.50	T670	1.85	B680	7.00	N670	3.35
680	AD670-68	5.75	J680	5.50	T670	1.85	B680	7.00	N670	3.35

## JACOBS REPAIR SERVICE

(See pages 14 and 15 of Catalog 100)

Chuck Mod.	List Price						
0	\$ 5.20	81/2N	\$ 5.75	3333C	\$ 7.00	59B	\$17.10
1	4.25	11N	7.00	34	6.75	75A	9.50
2	5.35	14N	9.25	34KD	7.50	100CR	9.50
3	8.00	16N	11.25	34PD	7.50	610-61*	6.15
3KD	8.85	18N	14.75	36	10.25	650*	5.35
3PD	8.85	20N	20.00	37KD	11.00	660*	6.30
6	6.75	30	4.90	37PD	11.00	670*	7.25
633C	7.50	32	5.75	55B	11.25	680*	8.50
633D	7.50	33	6.40	56B	11.25		
7	4.60	3326	6.40	58B	14.00		

<sup>\*</sup>Price includes cleaning and installation of new collet only. If other parts required the cost of parts is added to this list price.

Repair charges for Jacobs Rubber-Flex Tap Chucks are equal to cost of parts plus \$1.00 repair charge.

Jacobs Repair Kit is comprised of tools for assembly and disassembly of drill chucks, jaw hole reamers, etc. \$110.00 List.

## ARBOR AND ADAPTER LIST PRICES

(See pages 12 and 13 of Catalog 100)

#### TAPER SHANK ARBORS

SHANK TAPER									
	O JT	1 JT	2 JT*	3 JT	4 JT	5 JT	6 JT	EJT	33 JT
#0 Morse	\$1.50	\$ -	\$ -	\$1.50	\$ -	\$ -	\$ -	\$ -	\$1.50
#1 Morse	1.50	1.50	1.50	1.50	2.15	_	1.50	-	1.50
#2 Morse	1.50	1.50	1.50	1.50	2.15	4.00	1.50	1.50	1:50
#3 Morse	_	2.30	2.30	2.30	2.40	4.00	2.30	-	2.30
#4 Morse	_	3.75	3.75	3.75	3.75	4.00	3.75	-	3.75
#5 Morse	_	_	6.75	6.75	6.75	6.75	6.75	-	_
#7 Brown & Sharpe	_	_	3.50	3.50	_	_	3.50	-	-
#9 Brown & Sharpe	_		_ :	8.25	9.00	2 - L	8.25	-	-
#10 Brown & Sharpe	_	- 44		10.00	10.00	- m -	/ -	-	-

			SIKAIGI	II SHANK	AKBOKS				
SHANK DIA. & LENGTH	0 JT	1 JT	2 JT*	3 JT	4 JT	5 JT	6 JT	EJT	33 JT
1/2" x 21/2"	\$1.70	\$1.70	\$1.70	\$1.70	\$2.15	\$ -	\$1.70	7 \$ -	\$1.70
5/8" x 21/2"	_	1.70	1.70	1.70	2.15	-	1.70		1.70
3/4" x 3"	_	_	2.55	2.55	2.80	-	2.55	/ -	2.55
1" x 3"	-	-	2.80	2.80	3.50	-	2.80		2.80
1½" x 4"	_	- ·	_	4.75	4.75	_	- /	- 1	-
134" x 4"				5.00	5.00	_	5 to 1 =/ 5		

STRAIGHT SHANK ADRODS

			MOTOR	SHAFT AD	APTERS				
MOTOR SHAFT SIZE	O JT	TL I'	2 JT*	3 JT	4 JT	5 JT	6 JT	EJT	33 JT
1/2" diameter	\$ -	\$ -	\$4.10	\$4.10	\$ -	\$ -	\$4.10	\$ -	\$4.10

	DED			

SHANK TAPER	THREAD	LIST PRICE
#2 Morse	3/8-24	\$6.40
#2 Morse	<i>У</i> ₂−20	6.40
#2 Morse	5/8-16	6.40

Note: The above listing represents our standard arbors that are carried in stock. All arbors and motor shaft adapters not appearing on the above price list are special. Prices and delivery will be quoted upon application.

<sup>\*</sup> No. 2 Jacobs Taper Arbors will be supplied for use with chucks having a #2 short Jacobs Taper Mounting hole.